## $\square E F K A$

your partner in frames

## Become the expert in textile frames

A handy step-by-step plan to get the right frame for the right solution. the best? Use this step-by-step plan and keep on asking questions to your customer. This ensures you to offer the best advice to your customer. Calculate the price for your frame with ease in our online calculator. Is your solution not shown in our calculator? Please contact our sales department.

## Customised solutions

In addition to our standard solutions, other adjustments can be made to our frames.

## CNC machining

With our CNC machine we can drill holes in any profile, make tracks in the frame or screw threads. It is also possible to have a logo, text or other vector file engraved into the textile frame.

## Frames in every desired colour

Almost all our profiles are standard available in silver, black and white. In addition, any RAL colour is available in a powder coating on request. This allows you to match the frame to interior colours or a brand. For example, think of gold, green, dark blue, burgundy or another trendy colour. When opting to powdercoat your profile calculate an additional production time of two to three weeks.

## Irregular shaping

In addition to our standard 3D- and curved forms, a lot more is possible. This could be special curved corners, unique shapes, slanted corners or cut outs. Are you curious about interesting projects, pictures and inspiration? Take a look at our inspiration page.

## Fulfilment

Would you like to send the print directly to your customer along with the frame? Then you can use this option. You send the textile fabrics to us, and we will pack them together with the frames and ship them on your behalf. Please ask our back office about the possibilities.

## Interested in one of these options?

Get in contact with us to enquire the possibilities. Is your solution not mentioned in our step-by-step plan, but you think we can make it with our frames? Please ask us and we will start with our brainstorming. A lot more is possible with our frames.

This step-by-step plan has been made with the utmost care. No right
 can be derived from any inaccuracies. Take a look at the most recent version on www.efka.nı/en/advice-plan.

## Contents

04 Textile frames (non-illuminated)
An aluminium textile frame ensures high attention value, is durable and versatile.

10 LED frames (illuminated)
An illuminated frame ensures that a message is clearly visible both during the day and at night.

20 Curved frames
A curved frame adds playfullness, but can also be used as a sleek eye-catcher.

30 3D frames
3D frames are available in various rectangular configurations and cube-shaped.

## 38 Panel frames

Out panel frames can be used to hang panel material.


38

## 04. <br> TEXTILE FRAMES

## Recommend the right textile frame

Run through all the steps that only apply to your issues, this means you can skip quite a few steps. Calculate the price for your textile frame with ease in our online calculator. Is your option not available? Please contact our sales department. Use the fill-in form as a reminder.


## Step 1: size of the frame

We split frames being larger than 4000 mm in order to be able to pack and ship them compactly. Do you want specific measurements of splitting for your frame? Ask us about the possibilities. Please also note that when shipping with, for example, UPS, profiles should be no longer than approximately 2300 mm . To ensure the stability of large-format frames, stabilizers are mounted in frames higher than 2200 mm , which act as reinforcements.

## Step 2: frame colour

Almost all our textile frames come standard in silver, black or white (satin). Does your customer prefer a different colour? Enter your desired RAL colour code and we will powder coat the profile in the colour of your choice.


## Step 3: application of the frame

| Mounted on the wall | Freestanding <br> The front will be fitted with a textile <br> fabric. <br> No restrictions. <br> Freestanding frame with a textile <br> fabric on the front and back <br> possibility. |
| :--- | :--- |
| Max. height: $3000 \mathrm{mm*}$ |  |
| Proceed to step 5. 5 |  |

## Ceiling mounting <br> Frame suspended from the ceiling. Both horizontal as well as vertical suspension is possible. <br> Vertical: max. bridging distance: 2000 mm* Horizontal: no restrictions <br> $\longrightarrow$ Proceed to step 5.

*Do you need a larger size? Please get in touch with us to discuss the possibilities.

## Step 4: pre-drilled option

To simplify installation, the frame can also be supplied with pre-drilled holes, called punch holes. This makes a pre-drilled frame quicker to install. Is your desired profile not available with punch holes? No problem! With our CNC machine we can drill holes in any profile, according to your own wishes.

[^0]
## Step 5: open or closed finish

The open and closed finish can be combined.


The outer groove facilitates the usage of accessories, such as baseplates and suspension systems.

Closed


An even finish. If desired, holes can be drilled or tapped in the profile so that accessories can be attached

For ceiling frame: proceed to step 6. For freestanding frame: proceed to step 7.

## Step 6: horizontal or vertical mounting

The manner of suspension influences the amount of accessories needed.
$\downarrow$

## Step 7: acoustics (optional)

Textile frames filled with acoustic material are a great solution to improve the acoustics in a space. Not all materials are suitable for every profile and application. See steps 8 and 9 for which materials the profile is suitable.

| Therm Acoustic |  |
| :---: | :---: |
| Vertical mounting |  |
| Recyclable acoustic material, with a good absorption value. |  |


| Basotect ${ }^{\text {® }}$ |  |
| :---: | :---: |
| Horizontal and vertical mounting |  |
| Lightweight and rigid acoustic material, with a high absorption value. |  |

For wall frame: proceed to step 8.
For freestanding frame: proceed to step 9.
For ceiling frame: proceed to step 11.

Step 8: solutions wall frame

| Eco 15 J |
| :--- | :--- |
| Pre-drilled available |
| Sasotect |
| $\checkmark$ Nabilizers above 2200 mm |
| Screw-on assembly |


| Heavy $2645^{\circ}$ |
| :--- | :--- |
| Pre-drilled possible |
| Stabilizers above 2200 mm |
| $\checkmark$ Sturdy textile frame |
| $\checkmark$ Gives a 3D effect |
| Wall mount heavy* |



| Simple 19 子 |
| :--- |
| Pre-drilled available |
| Basotect |
| $\checkmark$ Commonly used textile frame |
| A depth of 19 mm |
| Screw-on assembly |


| Heavy 27 \#n |
| :--- |
| Pre-drilled possible |
| Stabilizers above 2200 mm |
| Most populair textile frame |
| E Extra-sturdy textile frame |
| Wall mount heavy* |


| Slim 25 Al |
| :--- | :--- |
| Pre-drilled available |
| Stabilizers above 1800 mm |
| $\checkmark$ Sturdy textile frame |
| $\checkmark$ Two mounting options |
| Wall mount simple* |


| Double 44 西 |
| :--- | :--- |
| Pre-drilled possible |
| Stabilizers above 2200 mm |
| $\checkmark$ Extra-sturdy textile frame |
| $\checkmark$ A depth of 44 mm |
| Wall mount $44^{*}$ |

* Two sets of wall mounts up to 2000 mm width, then one extra set every 1500 mm .

Your textile frame is complete.

| Double 50 |
| :--- |
| Pre-drilled possible |
| Basotect |
| Stabilizers above 2200 mm |
| $\checkmark$ Extra-sturdy textile frame |
| Compatible with all acoustic |
| materials |

Step 9: solutions freestanding frame

| Double 44 画 |  |
| :--- | :--- |
| Open | Closed |
| Basotect | Therm Acoustic |
| Stabilizers above 2200 mm |  |
| Most populair textile frame |  |
| $\checkmark$ Suitable for large formats |  |
| $\downarrow$ Suitable up to 2300 mm high |  |


| Double 50 |  |
| :--- | :--- |
| Open | Closed |
| Basotect | Therm Acoustic |
| Stabilizers above 2200 mm |  |
| $\checkmark$ Sturdy textile frame |  |
| $\checkmark$ Suitable for large formats |  |
| $\downarrow$ Suitable up to 2300 mm high |  |


| Double 80 |  |
| :--- | :--- |
| Open | Closed |
| Basotect | Therm Acoustic |
| Stabilizers above 2200 mm |  |
| $\checkmark$ Extra-sturdy textile frame |  |
| $\checkmark$ Suitable for extra large formats |  |
| $\downarrow$ Suitable up to 3000 mm high |  |


| Double 100 | Closed |
| :--- | :--- |
| Basotect | Therm Acoustic |
| Stabilizers above 2200 mm |  |
| $\checkmark$ Suitable for large formats |  |
| $\checkmark$ A depth of 100 mm |  |
| $\uparrow$ Suitable up to 2300 mm high |  |



More information about our freestanding profiles

## Step 10: accessories freestanding frame

Do you have a size higher than 3000 mm? Please get in touch with us to discuss the possibilities. To make the frame more sturdy, you can choose to additionally secure the frame to the ceiling with suspension cables.

| Height: up to 2000 mm |  |  |
| :---: | :---: | :---: |
| Width: up to 1500 mm |  |  |
|  | Baseplate simple (2x) | - 0 |
|  | Baseplate slim (2x) | - - |



Height: up to 3000 mm

## Width: unlimited

```
Baseplate side heavy (2x)
Baseplate heavy M ( \(1 x^{*}\) )
Baseplate side heavy XL (2x)
Baseplate heavy XL ( \(1 x^{*}\) )
```

* One baseplate in the middle from 3000 mm width, then one extra baseplate per 1500 mm .

Your textile frame is complete.


## Step 11: solutions suspended frame

| Double 44 西 | Closed |
| :--- | :--- |
| Open | Therm Acoustic* |
| Basotect |  |
| Stabilizers above 2200 mm |  |
| Most populair textile frame |  |
|  |  |
|  |  |
| $>$ | Ceiling mount |


| Double 50 再 |  |
| :--- | :--- |
| Open | Closed |
| Basotect | Therm Acoustic* |
| Stabilizers above 2200 mm |  |
| $\checkmark$ Sturdy textile frame |  |
| $\checkmark$ A depth of 50 mm |  |
| Suspension cable |  |
| Ceiling mount |  |


| Double 80 |  |
| :--- | :--- |
| Open | Closed |
| Basotect | Therm Acoustic* |
| Stabilizers above 2200 mm |  |
| $\checkmark$ Extra-sturdy textile frame |  |
| $\checkmark$ A depth of 80 mm |  |
| Suspension cable |  |
| Ceiling mount |  |



Maximum dimension suspended frames

- Vertical: a maximum height up to 3000 mm
- Horizontal: a maximum bridging up to 2000 mm**
* Therm Acoustic is exclusively suitable for vertical mounting of the frame.
${ }^{* *}$ The maximum bridging distance: the shortest side may not exceed the specified dimension.



## Step 12: number of accessories suspended frame

| Vertically suspended |  |
| :--- | :--- |
| $>$ Ceiling mount | OR |
| Suspension cable |  |
| Standard two for up to 2000 mm width. Then, one <br> additional per 1500 mm. |  |


| Horizontally suspended |
| :--- |
| Ceiling mount |
| Suspension cable |
| Standard four pieces up to 4 m '. Then, one extra per |
| 1.5 m '. |

Your textile frame is complete.
10. LED FRAMES

## Recommend the right LED frame

Run through all the steps that only apply to your issues, this means you can skip quite a few steps. Calculate the price for your LED frame with ease in our online calculator. Is your option not available? Please contact our sales department. Use the fill-in form as a reminder.

## Step 1: size of the frame

Depending on the chosen LED technology and measurements, the frame is split into parts. The shortest side of the frame must not exceed 4000 mm . Please also note that when shipping with, for example, UPS, profiles should be no longer than approximately 2300 mm . Do you need a larger size? Please get in touch with us to discuss the possibilities.


## Step 2: frame colour

Almost all our textile frames come standard in silver, black or white (satin). Does your customer prefer a different colour? Enter your desired RAL colour code and we will powder coat the profile in the colour of your choice.
SILVER (anodised) BLACK (RAL9005) WHITE (RAL9016) RAL

## $\downarrow$

## Step 3: single-sided or double-sided illuminated

## Single-sided illuminated

The textile frame is illuminated on the front.
$\longrightarrow$ Proceed to step 4.

## Double-sided illuminated

The textile frame is illuminated on the front and back.
$\longrightarrow$ Proceed to step 5.

## Step 4: application of the frame

## Mounted on the wall

The front will be fitted with a textile fabric.
$\longrightarrow$ Proceed to step 7.

## Freestanding

Freestanding frame with a textile fabric on the front and back, with the front illuminated.
$\longrightarrow$ Proceed to step 6.

## Ceiling mounting

Vertically (textile fabric at bottom) or horizontally suspended frame from ceiling (textile fabric at front and back).
back)

For vertical: proceed to step 7.
For horizontal: proceed to step 8.

## Step 5: application of the frame

| Freestanding |
| :--- |
| Freestanding frame with a textile |
| fabric on the front and back. |

Ceiling mounting
The frame is vertically suspended
from the ceiling, with a textile fabric
on the front and back.
$\downarrow$

## Step 6: open or closed finish

The open and closed finish can be combined.


The outer groove facilitates the usage of accessories, such as baseplates and suspension systems.

Closed


An even finish. If desired, holes can be drilled or tapped in the profile so that accessories can be attached.

## Step 7: type of print

## Full-colour print

A print with several colours and few solid-coloured sections.
$\longrightarrow$ Proceed to step 9.

## White/solid-coloured print

A white fabric or a print with large solid-coloured sections.
$\longrightarrow$ Proceed to step 10.

## Step 8: application/type of print

| Full-colour print |
| :--- |
| A print with several colours and few |
| solid-coloured sections. |
| $\longrightarrow$ Proceed to step 9. |

White/solid-coloured print
A white fabric or a print with large
solid-coloured sections.
$\longrightarrow$ Proceed to step 10.

## Ceiling illumination

The LED frame serves as lighting. Use a white/solid-coloured print in the frame.
$\longrightarrow$ Proceed to step 12.

## Step 9: type of light

## Edge-lit , then

$\checkmark$ Lit from the edge
$\checkmark$ Good quality/price ratio

- Even light distribution
$\checkmark$ Relatively low power consumption
$\checkmark$ 6500K
, Maximum bridging:*
- Wall frames: 2800 mm
- Freestanding frames: 3000 mm
- Ceiling frames: 3000 mm
- Non-dimmable

For wall frame: proceed to step 16. For freestanding: proceed to step 17.

## Bright LED

$\checkmark$ Most common brightness
$\checkmark$ Even distribution of light
, Backlighting
, Dimmable, DALI dimmable, and non-dimmable
v 3000, 4000, and 6500K
, Suitable with tunable white**
, Max. bridging up to 4000 mm*

## Lumens per m²

LED on Dibond: 7250 lumens
LED on Stabilizer: 4000 lumens

## Super Bright LED

ح Distinctive and impressive luminosity
, Very suitable for single-coloured prints
, Even distribution of light
$\checkmark$ Backlighting
, Dimmable, DALI dimmable, and non-dimmable
, 3000, 4000, and 6500K
, Max. bridging up to 4000 mm*

〔 Lumens per m²
LED on Dibond: 11000 lumens
LED on Stabilizer: 5950 lumens

## $\longrightarrow$ Proceed to step 12.

For single-sided illuminated: proceed to step 11.
For double-sided illuminated: proceed to step 12.

For vertical suspended: proceed to step 20.
For horizontal suspended: proceed to step 21.

* The maximum bridging distance: the shortest side may not exceed the specified dimension.
** With tunable white in a LED frame, both the light colour and brightness can be adjusted as desired. about our types of light


## Step 10: brightness

As a standard, a white fabric or a print with large solid-coloured sections is illuminated from the back. You can choose between two light intensities, three light colours, and the option to dim the light.

| Bright LED |  |
| :---: | :---: |
|  | Most common brightness |
|  | Even distribution of light |
|  | Relatively low power consumption |
|  | Suitable with tunable white* |
| § Lumens per m ${ }^{2}$ |  |
|  | LED on Dibond: 7250 lumens LED on Stabilizer: 4000 lumens |
|  | For single-sided illuminated: proceed to step 11. <br> For double-sided illuminated: proceed to step 12 |


| Super Bright LED |
| :--- |
| $\checkmark$ Distinctive and impressive luminosity |
| $\checkmark$ Very suitable for single-coloured prints |
| $\checkmark$ Even distribution of light |
| Lumens per m² <br>  <br> LED on Dibond: 11000 lumens <br> LED on Stabilizer: 5950 lumens Proceed to step 12. |

[^1]

More information about our light intensities

## Step 11: light colour (Bright LED)

The light colour of the LED lighting is expressed in terms of Kelvin (K). The lower the Kelvin number, the warmer the colour of the light. In contrast, the higher the Kelvin number, the colder the colour of the light.

## 6500K

Bright white (daylight)
$\longrightarrow$ Proceed to step 13.

## 2500-6500K (tunable white)

With tunable white in a LED frame, both the light colour and brightness can be adjusted as desired.
$\longrightarrow$ Proceed to step 15.

## 4000K

Yellow white
$\longrightarrow$ Proceed to step 13.

## 3000K

Warm white
$\longrightarrow$ Proceed to step 13.

## Tunable white

Tunable white comes standard with LED technology, LED on Dibond, and a remote dimmer with a colour adjuster.

## Step 12: light colour (Bright LED and Super Bright LED)

The light colour of the LED lighting is expressed in terms of Kelvin (K). The lower the Kelvin number, the warmer the colour of the light. In contrast, the higher the Kelvin number, the colder the colour of the light.

## 6500K

Bright white (daylight)

## 4000K

Yellow white

## 3000K

Warm white

## For ceiling illumination: proceed to step 22.

For other frames : proceed to step 13.

## Step 13: dimming possibility

## Dimmable

The brightness of the LED frame can be adjusted with a dimmer. This way, the light intensity can be determined depending on the environment you are in.
$\checkmark$ In rooms where people spend a long time, the light can be too bright to the eyes. This might be a reason for a dimmable LED frame.
$\checkmark$ Highly recommended in combination with Super Bright LED because of its high light output.

## DALI dimmable

The LED frame is prepared for a connection to a DALI system.

## Not dimmable

The brightness of the LED frame can not be adjusted.
$\checkmark$ Walk-through locations where the visual needs to stand out, such as in retail or at the entrance of a building.

- If you choose this option, you do not have the option to adjust the brightness.


## For horizontally suspended frame: proceed to step 21.

For other frames: proceed to step 14.

## Step 14: LED technology

## LED on Dibond

v Quick installation due to pre-assembled frame
, Suitable for bridging up to 3000 mm*

- Narrow frames possible
$\checkmark$ Even light distribution due to backlighting


## LED on Stabilizer

, Compactly packed, economically transportable
, Suitable for bridging up to 4000 mm*
$\checkmark$ Relatively low power consumption
$\checkmark$ Even light distribution due to backlighting
*The maximum bridging distance: the shortest side may not exceed the specified dimension. Do you need a larger size? Please get in touch with us to discuss the possibilities.

For wall frame: proceed to step 16.
For freestanding frame: proceed to step 17.
For vertically suspended frame: proceed to step 20.
More information about LED technology

## Step 15: solutions tunable white

| Lightbox 120 | Closed |
| :--- | :--- |
| Edge-lit |  |
| LED on Dibond (max. $3000 \mathrm{mm*}$ ) |  |
| Open |  |
| $\checkmark$ Even light distribution |  |
| $\checkmark$ Variable light colour and brightness |  |
| $\checkmark$ Two-year warranty |  |
| $>$ Attach by drilling through the Dibond |  |


*The maximum bridging distance: the shortest side may not exceed the specified dimension.
For wall frame: proceed to step 24 to determine the exit for the power source.
For freestanding frame: proceed to step 19 to determine the accessories.
For suspended frame: proceed to step 23 to determine the accessories.

## Step 16: solutions wall frame


Lightbox 120
Edge-lit (max. $2800 \mathrm{~mm}^{*}$ )
$\quad$ Stabilizers above 2200 mm
LED on Dibond (max. $3000 \mathrm{~mm}^{*}$ )
LED on Stabilizer (max. $4000 \mathrm{~mm}^{*}$ )
Open
$\checkmark$ Even light distribution
$\checkmark$ Extra space for block-out fabric
$\checkmark$ Two-year warranty
$>$ Attach by drilling through the
Dibond
Wall mount $120 * *$
*The maximum bridging distance: the shortest side may not exceed the specified dimension.
**Two sets of wall mounts up to 2000 mm width, then one extra set every 1500 mm .
$\longrightarrow$ Proceed to step 24 to determine the exit for the power source.


## Step 17: solutions freestanding frame

| Lightbox 90 "需 |  |
| :---: | :---: |
| Edge-lit (max. 2200 mm*) |  |
| $\triangle$ Stabilizers ab |  |
| LED on Dibond |  |
| LED on Stabilizer |  |
| Open Closed |  |
| Single-sided Double-sided |  |
| $\checkmark$ Good light distribution <br> $\checkmark$ Extra space for block-out fabric <br> $\checkmark$ Two-year warranty |  |
|  |  |
|  |  |
| § Suitable up to 2400 mm high |  |



*The maximum bridging distance: the shortest side may not exceed the specified dimension.
$\longrightarrow$ Proceed to step 19 to determine the accessories.

More information about our freestanding profiles

## Step 18: accessories Lightbox Double 200 frame

Do you have a size higher than 3000 mm? Please get in touch with us to discuss the possibilities. To make the frame more sturdy, you can choose to additionally secure the frame to the ceiling with suspension cables.

| Height: up to $\mathbf{3 0 0 0} \mathbf{~ m m}$ |
| :--- |
| Width: unlimited |
| Baseplate D200 $\left(2 x^{*}\right)$ |


| Height: up to $\mathbf{4 0 0 0} \mathbf{~ m m}$ |
| :--- |
| Width: unlimited |
| Baseplate side heavy XL (2x)  <br> Baseplate heavy $\mathrm{XL}\left(1 x^{* *}\right)$  |

[^2][^3]
## Step 19: accessories freestanding frame

Do you have a size higher than 3000 mm? Please get in touch with us to discuss the possibilities. To make the frame more sturdy, you can choose to additionally secure the frame to the ceiling with suspension cables.

| Height: up to $\mathbf{2 0 0 0} \mathbf{~ m m}$ |  |
| :--- | ---: |
| Width: up to $\mathbf{1 5 0 0} \mathbf{~ m m}$ |  |
| Baseplate simple $(2 x)$ | OR |
| Baseplate slim $(2 x)$ |  |



## Height: up to 4000 mm

## Width: unlimited



* One baseplate in the middle from 3000 mm width, then one extra baseplate per 1500 mm .
$\longrightarrow$ Proceed to step 24 to determine the exit for the power source.


View all baseplates

## Step 20: solutions vertical suspended frame

| Lightbox Double $\mathbf{1 0 0}=$ |  |
| :--- | :--- |
| Edge-lit (max. $2000 \mathrm{~mm}^{*}$ ) |  |
| Stabilizers alove 2200 mm |  |
| Open |  |
| Single-sided | Double-sided |
| $\checkmark$ Good light distribution |  |
| $\checkmark$ A depth of only 100 mm |  |
| $\checkmark$ Two-year warranty |  |


| Lightbox Double 120 |  |
| :--- | :--- |
| Edge-lit (max. $2400 \mathrm{~mm}^{*}$ ) |  |
| $\quad$ Stabilizers above 2200 mm |  |
| LED on Dibond(max. $3000 \mathrm{~mm}{ }^{*}$ ) |  |
|  |  |
| Single-sided | Double-sided |
| $\checkmark$ Even light distribution |  |
| $\checkmark$ Suitable for medium-sized formats |  |
| $\checkmark$ Two-year warranty |  |


| Lightbox Double 160 |  |
| :--- | :--- |
| Edge-lit (max. $2800 \mathrm{~mm}^{*}$ ) |  |
| $\searrow$ Stabilizers above 2200 mm |  |
| LED on Dibond (max. $3000 \mathrm{~mm}^{*}$ ) |  |
| LED on Stabilizer (max. $4000 \mathrm{~mm}^{*}$ ) |  |
| Cpen | Closed |
| Single-sided | Double-sided |
| $\checkmark$ Even light distribution |  |
| $\checkmark$ Suitable for large formats |  |
| $\checkmark$ Two-year warranty |  |


| Lightbox Double 200 |  |
| :--- | :--- |
| Edge-lit (max. $3000 \mathrm{~mm}^{*}$ ) |  |
| $\searrow$ Stabilizers above 2200 mm |  |
| LED on Dibond (max. $3000 \mathrm{~mm}^{*}$ ) |  |
| LED on Stabilizer (max. $4000 \mathrm{~mm}^{*}$ ) |  |
| Single-sided | Closed |
| Double-sided |  |
| $\checkmark$ Beliebtester LED-Rahmen |  |
| $\checkmark$ Suitable for large formats |  |

## Single-sided illuminated: block-out fabric

If you choose a single-sided illuminated suspended frame with edge-lit or LED on Stabilizer, keep in mind that block-out fabric should be placed at the back for good light reflection. The white side should face inwards. If you want to use both sides of the frame at a later stage, you can swap the block-out fabric for lightbox fabric.


[^4][^5]
## Step 21: solutions horizontal hanging frame

| Lightbox 120 - © | Explanation LED technologies |  |
| :---: | :---: | :---: |
| Edge-lit (max. 2000 mm *) | Edge-lit | LED on Stabilizer |
| LED on Dibond LED on Stabilizer (max. $2000 \mathrm{~mm}^{*}$ ) | Full-colour print | Full-colour and white/solid-coloured print |
| Open Closed | $\checkmark$ Good quality/price ratio | $\checkmark$ Distinctive and impressive luminosity |
| Single-sided Double-sided | Even light distribution | $\checkmark$ Dimmable, DALI dimmable, and non-dimmable |
| $\checkmark$ Even light distribution <br> $\checkmark$ Extra space for block-out fabric <br> $\checkmark$ Two-year warranty | $\checkmark$ Relatively low power consumption <br> $\checkmark 6500 \mathrm{~K}$ <br> $\checkmark$ Lit from the edge | $\checkmark 3000,4000$ and 6500 K <br> $\checkmark$ Relatively low power consumption <br> $\checkmark$ Backlighting |

*The maximum bridging distance: the shortest side may not exceed the specified dimension.
$\longrightarrow$ Proceed to step 23 to determine the accessories.

## Step 22: solutions ceiling illumination

| Lightbox $\mathbf{1 2 0}$ |  |
| :--- | :--- |
| Edge-fit |  |
| LED on Stabilizer (max. 2000 mm ) |  |
| Single-sided | Closed |
| $\checkmark$ Even light distribution |  |
| $\checkmark$ Extra space for block-out fabric |  |
| $\checkmark$ Two-year warranty |  |

## Ceiling illumination

Ceiling illumination comes standard with brightness, Super
Bright LED, and a dimmer for best results.


More information about the Lightbox 120 profile
*The maximum bridging distance: the shortest side may not exceed the specified dimension.
$\longrightarrow$ Proceed to step 23 to determine the accessories.

## Step 23: number of accessories suspended frame

| Vertically suspended |  |
| :--- | :--- |
| Ceiling mount |  |
| Suspension cable | OR |


| Horizontally suspended |
| :--- |
| $>$ Ceiling mount |
| Suspension cable |
| Standard four pieces up to 4 m '. Then, one extra per |
| 1.5 m '. |

Standard two for up to 2000 mm width. Then, one
Standard four pieces up to 4 m '. Then, one extra per $1.5 \mathrm{~m}^{1}$.


View all suspension systems

## Step 24: power outlet

| Through the frame |
| :--- |
| The cable goes through the side of |
| the frame. The next step is to |
| determine the desired location. |

Through the back
The cable goes through the back
of the frame. The next step is to
determine the desired location.

## Leave power internally

The cable remains in the frame. The next step is to determine the desired location.

## Step 25: position cable outlet

Through the frame: the power will pass through the frame at the place of your choice.
Through the back: the power will pass through the back of the frame at the place of your choice.
Leave power internally: the power will be placed at the place of your choice.


Front view of frame
$\downarrow$

## Step 26: cable connection

Approximately 200 to 300 mm of the cable is enclosed in the frame.

| European connection |  |
| :--- | :--- |
| Black cable | White cable |
| 2000 mm | 3000 mm |


| UK connection |
| :--- |
| Black cable |
| 2000 mm |


| USA connection |
| :--- |
| Black cable |
| 2000 mm |


| CH connection |
| :--- |
| Black cable |
| 2000 mm |

Your LED frame is complete.

## 20.

# CURVED FRAMES 

## Recommend the right curved frame

Run through all the steps that only apply to your issues, this means you can skip quite a few steps. Calculate the price for your curved frame with ease in our online calculator. Is your option not available? Please contact our sales department. Use the fill-in form as a reminder.

## Step 1: frame colour

Almost all our textile frames come standard in silver, black or white (satin). Does your customer prefer a different colour? Enter your desired RAL colour code and we will powder coat the profile in the colour of your choice.

## $\downarrow$

## Step 2: illuminated or non-illuminated

## Non-illuminated

A textile frame is very versatile and sustainable.

## Illuminated

An illuminated frame raises high attention and can, therefore, strongly promote sales. The message is clearly visible both in light and dark surroundings.

## Step 3: application of the frame

Mounted on the wall
The front will be fitted with a textile
fabric.
$\longrightarrow$ Proceed to step 4.

## Freestanding

Freestanding curved frame with a textile fabric on the front or the front and back.
$\longrightarrow$ Proceed to step 7.

## Ceiling mounting

The frame is horizontally or vertically suspended from the ceiling

Non-illuminated: proceed to step 5. Illuminated: proceed to step 6.

## Step 4: form of the frame (wall frame)

## Circle

A circle is a striking and distinctive alternative to a standard frame.

## Curved

A curved frame, for example, is ideal as an impressive backdrop at trade fairs.
$\longrightarrow$ Proceed to step 7.

## Step 5: form of the frame (ceiling mounting)

## Circle

A circle is a striking and distinctive alternative to a standard frame.
$\longrightarrow$ Proceed to step 6.

## Curved

A curved frame is an ideal solution to design an impressive hanging banner.
$\longrightarrow$ Proceed to step 7.

## Cylinder

The advantage of a cylinder is that it is visible from all sides.
$\longrightarrow$ Proceed to step 8.

## Step 6: size of the frame

Determine the desired diameter (mm) from the outside of the circle.
For non-illuminated wall frame: proceed to step 18.
For non-illuminated ceiling frame: proceed to step 9.
For illuminated wall frame: proceed to step 14.
For illuminated ceiling frame: proceed to step 11.


## Step 7: size of the frame

Determine the desired height (mm) of the curved wall. Enter at least two of the variables below. The dimensions are measured from the outside of the frame.

- Height (mm) required - Cord length (mm)
- Bending length (mm) •Radius outside frame (mm)
- Bending depth (mm) •Angle (degrees)

For non-illuminated wall frame: proceed to step 18.
For non-illuminated freestanding frame: proceed to step 10 For illuminated: proceed to step 14.


## Step 8: size of the frame

Determine the desired height (mm) and diameter (mm) from the outside of the cylinder.


Proceed to step 10.

## Step 9: horizontally or vertically mounting (non-illuminated)

The manner of suspension influences the amount of accessories needed.

## Horizontally suspended

The frame is horizontally mounted from the ceiling.

## Vertically suspended

The frame is vertically mounted from the ceiling.

## Step 10: open or closed finish

The open and closed finish can be combined.


The outer groove facilitates the usage of accessories, such as baseplates and suspension systems.


For freestanding frame: proceed to step 21. For ceiling frame: proceed to step 24.

## Step 11: horizontally or vertically mounting (illuminated)

The manner of suspension influences the amount of accessories needed.

> Horizontally suspended
> The frame is horizontally mounted
> from the ceiling.
> $\longrightarrow$ Proceed to step 12.
Vertically suspended
The frame is vertically mounted from
the ceiling.
$\xrightarrow{\text { Proceed to step 13. }}$

## Vertically suspended

The frame is vertically mounted from
the ceiling.
$\longrightarrow$ Proceed to step 13.

## Step 12: application of lighting

## Illuminating a print

An illuminated circle with full-colour or white/solidcoloured print ensures that your message is clearly visible both in light and dark surroundings.
$\longrightarrow$ Proceed to step 14.

## As ceiling illumination

The circle serves as lighting, use a white/solid-coloured fabric in the frame.
$\longrightarrow$ Proceed to step 16.

Step 13: single-sided or double-sides illuminated

## Single-sided illuminated

The textile frame is illuminated on the front.

## Double-sided illuminated

The textile frame is illuminated from
the front and back.

## Step 14: brightness

As a standard, a curved frame is illuminated from the back. You can choose between two light intensities, three light colours, and the option to dim the light.

## Bright LED

$\checkmark$ Most common brightness
$\checkmark$ Even light distribution
$\checkmark$ Relatively low power consumption
$\checkmark$ Suitable with tunable white*
( Lumens per m²
LED on Dibond: 7250 lumen
LED on Stabilizer: 4000 Iumen


For wall frame (circle): proceed to step 15.
For wall frame (curved): proceed to step 16.
For ceiling frame (horizontally): proceed to step 15.
For ceiling frame (vertically): proceed to step 16.
For freestanding frame: proceed to step 16
*With tunable white in a LED frame, both the light colour and brightness can be adjusted as desired.


## Step 15: light colour (Bright LED)

The light colour of the LED lighting is expressed in terms of Kelvin (K). The lower the Kelvin number, the warmer the colour of the light. In contrast, the higher the Kelvin number, the colder the colour of the light.

## 6500K

Bright white (daylight)
$\longrightarrow$ Proceed to step 17.

## 4000K

Yellow white
$\longrightarrow$ Proceed to step 17.

## 3000K

Warm white
$\longrightarrow$ Proceed to step 17.

## 2500-6500K (tunable white)

With tunable white in a LED frame, both the light colour and brightness can be adjusted as desired.
$\longrightarrow$ Proceed to step 19.

## Tunable white

Tunable white comes standard with LED technology, LED on Dibond, and a remote dimmer with a colour adjuster.

## Step 16: light colour (Super Bright LED)

The light colour of the LED lighting is expressed in terms of Kelvin (K). The lower the Kelvin number, the warmer the colour of the light. In contrast, the higher the Kelvin number, the colder the colour of the light.

| $\mathbf{6 5 0 0 K}$ |
| :--- |
| Bright white (daylight) |


| 4000K |
| :--- |
| Yellow white |

## 3000K

Warm white

[^6]
## Step 17: dimming possibility

## Dimmable

The brightness of the LED frame can be adjusted with a dimmer. This way, the light intensity can be determined depending on the environment you are in $\checkmark$ In rooms where people spend a long time, the light can be too bright to the eyes. This might be a reason for a dimmable LED frame.
v Highly recommended in combination with Super Bright LED because of its high light output.

## DALI dimmable

The LED frame is prepared for a connection to a DALI system.

## Non-dimmable

The brightness of the LED frame can not be adjusted.
$\checkmark$ Walk-through locations where the visual needs to stand out, such as in retail or at the entrance of a building.

- If you choose this option, you do not have the option to adjust the brightness.

For wall frame: proceed to step 20.
For freestanding frame: proceed to step 22
For suspended frame: proceed to step 25.

## Step 18: solutions non-illuminated wall frame




* Two sets of wall mounts up to 2000 mm width, then one extra set every 1500 mm .

Your curved frame is complete. $\vee$
*To sets orwar hount up to 2000 mimathe hexta



More information about our wall profiles

## Step 19: solutions with tunable white

| Lightbox Double $\mathbf{1 6 0}$ |  |
| :--- | :--- |
| Edge-lit | LED on Dibond |
| Circle |  |
| Single-sided |  |
| $\checkmark$ Even light distribution |  |
| $\checkmark$ Variable light colour and brightness |  |
| $\checkmark$ Two-year warranty |  |
| $\approx$ Min. diameter: 1000 mm |  |
| $\downarrow$ Max. diameter: 3000 mm |  |



## Step 20: solutions illuminated wall frame

|  | Lightbox 100 नुन्प्य * © |
| :---: | :---: |
| Edge-lit LED on Dibond | Edge-lit LED on Dibond |
| LED on Stabilizer |  |
| Open Closed | Open Closed |
| Circle ${ }_{\text {curved }}$ C: Cylinder | Circle : Curved : Cylinder |
| $\checkmark$ Good light distribution <br> $\checkmark$ Extra space for block-out fabric <br> $\checkmark$ Two-year warranty | * Most popular LED frame <br> $\checkmark$ A depth of only 100 mm <br> $\checkmark$ Two-year warranty |
| > Wall mount heavy* | Attach by drilling through the Dibond |
| $\approx$ Min. diameter: 4000 mm | $\approx$ Min. diameter: 800 mm |
| $\downarrow$ No restrictions | \ Max. diameter: 3000 mm |


*Two sets of wall mounts up to 2000 mm width, then one extra set every 1500 mm .
$\longrightarrow$ Proceed to step 28 to determine the exit for the power source.

## Step 21: solutions non-illuminated freestanding frame



| Double $\mathbf{8 0}$ |  |
| :--- | :--- | :--- |
| Open |  |
| Closed |  |
| Stabilizers above 1800 mm |  |
| $\checkmark$ | Extra-strong, curved textile frame |
| $\checkmark$ | Suitable for extra large formats |
| $\approx$ Min. diameter: 2000 mm |  |
| $\downarrow$ Max. height: 3000 mm |  |

Proceed to step 23 to determine the accessories.

## Step 22: solutions illuminated freestanding frame

| Lightbox 90 算 | - - |
| :---: | :---: |
| Edge-lit |  |
| LED on Stabilizer |  |
| Open Closed |  |
| Circle Curved |  |
| $\checkmark$ Good light distribution <br> $\checkmark$ Extra space for block-out fabric <br> $\checkmark$ Two-year warranty |  |
| $\approx$ Min. diameter: 4000 mm |  |
| \ Max. height: 2300 mm |  |



More information about the Lightbox 90 profile

## Step 23: accessories freestanding frame

Do you have a size higher than 3000 mm? Please get in touch with us to discuss the possibilities. To make the frame more sturdy, you can choose to additionally secure the frame to the ceiling with suspension cables.

| Height: up to $\mathbf{2 0 0 0} \mathbf{~ m m}$ |  |
| :--- | :--- |
| Width: tot $\mathbf{1 5 0 0} \mathbf{~ m m}$ |  |
| $>$ Baseplate simple $(2 x)$ | OR |
| Baseplate slim $(2 x)$ |  |



Height: up to 3000 mm
Width: unlimited


* One baseplate in the middle from 3000 mm width, then one extra baseplate per 1500 mm .

For non-illuminated: your curved frame is complete.
For illuminated: proceed to step 28 to determine the exit for the power source.


View all baseplates

## Step 24: solutions non-illuminated suspended frame




| Double 80 |  |
| :--- | :--- |
| Open | Closed |
| Circle | Curved |
| Stabilizers above 1800 mm |  |
| $\checkmark$ Extra-strong, curved textile frame |  |
| $\checkmark$ Fabric on the inside and/or outside |  |
| $\approx$ Min. diameter circle: 1000 mm |  |
| $\approx$ Min. diameter curved: 2000 mm |  |
| $\approx$ Min. diameter cylinder: 2000 mm |  |
| $\uparrow$ Max. height: 3000 mm |  |




[^7]
## Step 25: solutions illuminated suspended frame



| Lightbox Double 160 |  |
| :--- | :--- |
| Edge | LED on Dibond |
| Circle | Closed |
| Single-sided | Double-sided |
| Most popular LED frame |  |
| $\checkmark$ Even light distribution |  |
| $\checkmark$ Two-year warranty |  |
| $\approx$ Min. diameter: 1000 mm |  |
| - Max. diamater: 3000 mm |  |



More information about our suspended profiles

Step 26: solutions illuminated suspended frame (ceiling illumination)



More information about the Lightbox 100 profile

## Step 27: accessories suspended frame

| Vertically suspended |
| :--- | :--- |
| $>$ Ceiling mount |
| Suspension cable |
| Standard two for up to 2000 mm width. Then, one <br> additional per 1500 mm. |

## Ceiling illumination

Ceiling illumination comes with the brightness Super Bright LED and a dimmer for best results.
$\downarrow$

| Horizontally suspended |
| :--- |
| Ceiling mount |
| Suspension cable |
| Standard four pieces up to 4 m '. Then, one |
| extra per 1.5 m '. |

For non-illuminated: your curved frame is complete.
For illuminated: proceed to step 28 to determine the exit for the power source.


View all suspension systems

## Step 28: power outlet

| Through the frame |
| :--- |
| The cable goes through the side of |
| the frame. The next step is to |
| determine the desired location. |


| Through the back |
| :--- |
| The cable goes through the back |
| of the frame. The next step is to |
| determine the desired location. |

## Leave power internally

The cable remains in the frame. The next step is to determine the desired location.

## Step 29: position cable outlet

Through the frame: the power will pass through the frame at the place of your choice.
Through the back: the power will pass through the back of the frame at the place of your choice.
Leave power internally: the power will be placed at the place of your choice.


Front view of frame

## Step 30: cable connection

Approximately 200 to 300 mm of the cable is enclosed in the frame.

| European connection | UK connection | UK connection | UK connection |
| :---: | :---: | :---: | :---: |
| Black cable White cable | Black cable | Black cable | Black cable |
| 2000 mm 3000 mm : 5000 mm | 2000 mm | 2000 mm | 2000 mm |

Your curved frame is complete.
$\checkmark$
30.

3D FRAMES

## Recommend the right 3D frame

Run through all the steps that only apply to your issues, this means you can skip quite a few steps. Calculate the price for your 3D frame with ease in our online calculator. Is your option not available? Please contact our sales department. Use the fill-in form as a reminder.

## Step 1: frame colour

Almost all our textile frames come standard in silver, black or white (satin). Does your customer prefer a different colour? Enter your desired RAL colour code and we will powder coat the profile in the colour of your choice.
SILVER (anodised) BLACK (RAL9005) WHITE (RAL9016) RAL $\quad$ R
$\downarrow$

## Step 2: illuminated or non-illuminated

## Non-illuminated

A 3D textile frame is very versatile and sustainable.

## Illuminated

An illuminated 3D frame raises high attention and can strongly promote sales. The message is clearly visible both in light and dark surroundings.

## Step 3: application of the frame

| Freestanding |
| :--- |
| Freestanding frame with a textile |
| fabric on the front and back. |

## Ceiling mounting

Suspended frame from the ceiling.
$\downarrow$

## Step 4: configuration of the frame

| L-configuration |
| :--- |
| This configuration consists of two |
| double-sided walls. |
| Proceed to step 5. |

U-configuration
This configuration consists of three double-sided walls.
$\longrightarrow$ Proceed to step 6.

## O-configuration

This configuration consists of four double-sided walls.
$\longrightarrow$ Proceed to step 7.

Step 5: size of the frame (L-configuration)
Determine the desired size of the 3D frame.

- Width (mm)
- Depth (mm)
- Height (mm)

For non-illuminated freestanding frame: proceed to step 11.
For non-illuminated suspended frame: proceed to step 12. For illuminated: proceed to step 8.


## Step 6: size of the frame (U-configuration)



## Step 7: size of the frame (O-configuration)

Determine the desire sizes of the 3D frame.

- Width (mm)
- Depth (mm)
- Height (mm)

For non-illuminated freestanding frame: proceed to step 11.
For non-illuminated suspended frame: proceed to step 12. For illuminated: proceed to step 8.


## Step 8: type of light

| Edge-lit $t+x$ | Bright LED $* * *$ |
| :---: | :---: |
| $\checkmark$ Lit from the edge <br> $\checkmark$ Good quality/price ratio <br> $\checkmark$ Even light distribution <br> $\checkmark$ Relatively low power consumption <br> $\checkmark$ 6500K <br> $\checkmark$ Maximum bridging up to 2600 mm* <br> - Non-dimmable For freestanding frame: proceed to step 13. <br> For suspended frame: proceed to step 15. | $\checkmark$ Most common brightness <br> $\checkmark$ Even light distribution <br> $\checkmark$ Backlighting <br> - Dimmable, DALI dimmable, and non-dimmable <br> , 3000, 4000, and 6500K <br> $\checkmark$ Maximum bridging up to 4000 mm* <br> § Lumens per m² <br> LED on Stabilizer: 4000 lumen <br> Proceed to step 9. |

## Super Bright LED

Distinctive and impressive luminosity
$\checkmark$ Very suitable for single-coloured prints
$\checkmark$ Backlighting
$\checkmark$ Dimmable, DALI dimmable, and non-dimmable

- 3000, 4000, and 6500K
, Maximum bridging up to 4000 mm*
Lumens per m²
LED on Stabilizer: 5950 lumen
$\longrightarrow$ Proceed to step 9.

[^8]

## Step 9: light colour

The light colour of the LED lighting is expressed in terms of Kelvin (K). The lower the Kelvin number, the warmer the colour of the light. In contrast, the higher the Kelvin number, the colder the colour of the light.

## 6500K

Bright white (daylight)

4000K
Yellow white

## 3000K

Warm white

## Step 10: dimming possibility

## Dimmable

The brightness of the LED frame can be adjusted with a dimmer. This way, the light intensity can be determined depending on the environment you are in.
$\checkmark$ In rooms where people spend a long time, the light can be too bright to the eyes. This might be a reason for a dimmable LED frame. $\checkmark$ Highly recommended in combination with Super Bright LED because of its high light output.

## DALI dimmable

The LED frame is prepared for a connection to a DALI system.

## Non-dimmable

The brightness of the LED frame can not be adjusted.
$\checkmark$ Walk-through locations where the visual needs to stand out, such as in retail or at the entrance of a building.

- If you choose this option, you do not have the option to adjust the brightness.

For freestanding frame: proceed to step 13.
For suspended frame: proceed to step 15.

## Step 11: solutions non-illuminated freestanding frame

| Carre 80 |
| :--- |
| L-configuration (max. 3000 mm high) |
| U-configuration (max. 3000 mm high) |
| O-configuration (max. 6000 mm high) |
| Stabilizers above 2200 mm |
| Most popular 3D frame |
|  |
| outside |
| combined with the Double 80 |
| profile |


| Quatro 50 |
| :--- | :--- |
| O-configuration (max. 4000 mm high) |
| Stabilizers above 2200 mm |
| $\checkmark$ Extra sturdy 3D profile for |
| O-configurations |
| $\checkmark$ Suitable for extra large formats |
| $\checkmark$ Option of fabric at the bottom |
|  |

## Cube 65

L-configuration
O-configuration (max $2000 \times 2000 \times 2000 \mathrm{~mm}$ )
$\checkmark$ Lightweight cube
$\checkmark$ Suitable for small formats
$\checkmark$ Option of fabric at the bottom

[^9]

## Correcting the fabric：

## Carre 80：

The fabric on the outside does not need any correction．The fabric on the inside requires a correction of：
L－configuration：a correction of -80 mm on the width of the fabric（in relation to the outer size of the frame）．
$\geqslant$ U－configuration：a correction of -80 mm on the width of the fabric at both ends and -160 mm on the width of the inner fabric（in relation to the outer size of the frame）
$\geqslant$ O－configuration：a correction of -160 mm on the width of the fabric（in relation to the outer size of the frame）．

## Quatro 50：

＞No correction required．

## Cube 65 （fabric outside）：

A correction of +8 mm on the width and +8 mm on the height of the fabric．

For O－configuration：your 3D frame is complete．
For L－and U－configuration：proceed to step 14 to determine the accessories．

## Step 12：solutions non－illuminated suspended frame



## Quatro 50

L－configuration
O－configuration（max． 4000 mm high＊）
Stabilizers above 2200 mm
$\checkmark$ Extra sturdy 3D profile for O－configurations
$\checkmark$ Suitable for extra large formats
$\checkmark$ Option of fabric at the bottom

## Cube 65 』

L－configuration

O－configuration（max 2000×2000×2000 mm）
$\checkmark$ Lightweight cube
$\checkmark$ Suitable for small formats
$\checkmark$ Option of fabric at the bottom

## Correcting the fabric：

## Carre 80：

The fabric on the outside does not need any correction．The fabric on the inside requires a correction of：
L－configuration：a correction of -80 mm on the width of the fabric（in relation to the outer size of the frame）．
》 U－configuration：a correction of -80 mm on the width of the fabric at both ends and -160 mm on the width of the inner fabric（in relation to the outer size of the frame）
＞O－configuration：a correction of -160 mm on the width of the fabric（in relation to the outer size of the frame）

## Quatro 50：

》 No correction required．

## Cube 65 （fabric outside）：

》 A correction of +8 mm on the width and +8 mm on the height of the fabric．
＊With an elongated frame，the shortest span should not exceed 2500 mm ．

Proceed to step 16 to determine the accessories．

## Step 13: solutions illuminated freestanding frame

## Carrel 160



Edge-lit (max. 2600 mm*)
$\triangle$ Stabilizers above 2200 mm
LED on Stabilizer (max. 4000 mm*)
L-config. U-config. O-config.
$\checkmark$ Create spectacular illuminated walls
$\checkmark$ Combined with the Lightbox Double 160 profile

## Correcting the fabric:

The fabric on the outside does not need any correction. The fabric on the inside requires a correction of:
L-configuration: a correction of -160 mm on the width of the fabric (in relation to the outer size of the frame).
> U-configuration: a correction of -160 mm on the width of the fabric at both ends and -320 mm on the width of the inner fabric (in relation to the outer size of the frame).
$\geqslant$ O-configuration: a correction of -320 mm on the width of the fabric (in relation to the outer size of the frame).
*The maximum bridging distance: the shortest side may not exceed the specified dimension.


## Step 14: accessories freestanding frame (L- and U-configuration)

Do you have a size higher than 3000 mm? Please get in touch with us to discuss the possibilities. To make the frame more sturdy, you can choose to additionally secure the frame to the ceiling with suspension cables.

| Height: up to $\mathbf{2 3 0 0} \mathbf{~ m m}$ |
| :--- |
| Width: unlimited |
| Baseplate side $(2 x)$ <br> Baseplate heavy $\left(1 x^{*}\right)$ <br> ${ }^{2}$ |



* One baseplate in the middle from 3000 mm width, then one extra baseplate per 1500 mm .

For non-illuminated: your 3D frame is complete. $\square$


For illuminated: proceed to step 17 to determine the exit for the power source.

## Step 15: solutions illuminated suspended frame

```
Carre 160
Edge-lit (max. 2600 mm*)
    Stabilizers above 2200 mm
LED on Stabilizer (max. }4000\mathrm{ mm*)
L-config. U-config. O-config.
\checkmark Create spectacular illuminated
    walls
\(\checkmark\) Combined with the Lightbox Double 160 profile
```


## Correcting the fabric:

The fabric on the outside does not need any correction. The fabric on the inside requires a correction of:
L-configuration: a correction of -160 mm on the width of the fabric (in relation to the outer size of the frame).
》 U-configuration: a correction of -160 mm on the width of the fabric at both ends and -320 mm on the width of the inner fabric (in relation to the outer size of the frame)
O-configuration: a correction of -320 mm on the width of the fabric (in relation to the outer size of the frame).


## Step 16: number of accessories suspended frame

Ceiling mount
OR
> Suspension cable

Standard two for up to 2000 mm width. Then, one additional per 1500 mm .

For non-illuminated: your 3D frame is complete.
For illuminated: proceed to step 17 to determine the exit for the power source.

## Step 17: power outlet

## Through the frame

The cable goes through the side of the frame. The next step is to
determine the desired location.

## Through the back

The cable goes through the back of the frame. The next step is to determine the desired location.

## Leave power internally

The cable remains in the frame. The next step is to determine the desired location.

## Step 18: position cable outlet

Through the frame: the power will pass through the frame at the place of your choice.
Through the back: the power will pass through the back of the frame at the place of your choice.
Leave power internally: the power will be placed at the place of your choice.
$V$

## Step 19: cable connection

Approximately 200 to 300 mm of the cable is enclosed in the frame.

| European connection |  |
| :--- | :--- |
| Black cable | White cable |
| 2000 mm | 3000 mm |


| UK connection |
| :--- |
| Black cable |
| 2000 mm |


| UK connection |
| :--- |
| Black cable |
| 2000 mm |


| UK connection |
| :--- |
| Black cable |
| 2000 mm |

Your 3D frame is complete.

See the next page for panel frame advice.
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## PANEL FRAMES

## Advice the right panel frame

## Step 1: size of the frame

We split frames being larger than 4000 mm in order to be able to pack and ship them compactly. Please also note that when shipping with, for example, UPS, profiles should be no longer than approximately 2300 mm .

## Step 2: application of the frame

## Framing a panel

The sheet material is placed in an aluminium frame.
$\longrightarrow$ Proceed to step 3.

## Hang the panel on the frame

Hanging sheet material, without the frame being visible.
$\longrightarrow$ Proceed to step 5.

## Step 3: frame colour

The L-shape 17,8 comes standard in silver and the L-shape 30 in silver and black(satin). Does your customer prefer a different colour? Enter your desired RAL colour code and we will powder coat the profile in the colour of your choice.

## SILVER (anodised)

 BLACK (RAL9005) RALProceed to step 4.

## Step 4: solutions panel framing

| L-shape $\mathbf{1 7 , 8} \mathbf{8}$ |  |
| :--- | :--- |
| $\checkmark$ For framing a panel |  |
| $\checkmark$ A depth of $17,8 \mathrm{~mm}$ |  |
| $\checkmark$ A visible side of 3 mm |  |
| $>$ Cleathanger 200 mm |  |
| $>$ | Cleathanger 500 mm |
| $>$ | Cleathanger 1200 mm |


| L-shape 30 न |
| :--- | :--- |
| $\checkmark$ For framing a panel |
| $\checkmark$ A depth of 30 mm |
| $\checkmark$ A visible side of 7 mm |
| Cleathanger 200 mm |
| $>$ Cleathanger 500 mm |
| $>$ Cleathanger 1200 mm |



More information about the L-shape

Your panel frame is complete.

## Step 5: solutions panel mounting

| Panel Hanging 18 F |
| :--- | :--- |
| $\checkmark$ Suitable for panels |
| $\checkmark$ Invisible frame |
| Cleathanger 200 mm |
| $>$ Cleathanger 500 mm |
| $>$ Cleathanger 1200 mm |
| $>$ 3M tape |

[^10]
## Correction on the profile

Order the Panel frame at least 100 mm smaller than the panel on all sides: so that the profile is not visible.

## 3M tape

3M recommends a maximum load of 10 kilos per meter.

## You name it, We frame it


[^0]:    Proceed to step 7.

[^1]:    *With tunable white in a LED frame, both the light colour and brightness can be adjusted as desired.

[^2]:    * Two baseplates up to 3000 mm width, then one extra every 1500 mm .
    ** One baseplate in the middle from 3000 mm width, then one extra baseplate per 1500 mm .

[^3]:    $\longrightarrow$ Proceed to step 24 to determine the exit for the power source.

[^4]:    *The maximum bridging distance: the shortest side may not exceed the specified dimension.

[^5]:    $>$ Proceed to step 23 to determine the accessories.

[^6]:    For horizontally suspended frame as ceiling illumination: proceed to step 26. For other frames: proceed to step 17.

[^7]:    Proceed to step 27 to determine the accessories.

[^8]:    *The maximum bridging distance: the shortest side may not exceed the specified dimension.

[^9]:    See the next page for the required fabric corrections.

[^10]:    Your panel frame is complete.

